






Instructions for use Summary

KELATE® CONVERSION COAT

KELATE MR6D	
	<p>Preparation</p> <p>Remove dirt, grease, oil, paint and wax residues. Thorough scraping, wire brushing, machine brushing, grinding, sanding to preparation grade CSt2-DSt2 / ISO 8501-1 Soluble salts and other contaminants are washed down with fresh water.</p>
	<p>Application</p> <p>Stiff brush or roller: 1 single application without excess</p>
	<p>Coverage</p> <p>approx. 20 m² per litre</p>
	<p>Air spray application:</p> <p>Nozzle orifice mm 1.3-1.5 - Nozzle pressure bar 3-4</p>
	<p>Application conditions</p> <p>Temperature: 5°C – 35°C</p>
	<p>Drying time: 3 hours. The surface turns completely blue-black. After minimum 3 hours putties and/or metal protective paints can be applied.</p> <p>Over coating within 48h</p>